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## Abb Irc5 Circuit Diagram

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**December 22nd, 2018 - The circuit diagram you have attached is from the previous revision of the manual rev A and your controller should look like the graphic below The current controller is as below You will need to pick up the 24 volt from the XS6 connector 24 volt on pin 19 and connect this to pin 10 and 20 on XS7 your circuit diagram"**Emergency Stop Contacts in IRC5 Controller ABB Robotics

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